PROJECT DESCRIPTION FOR LAND DEVELOPMENT TECHNICAL ADVISORY COMMITTEE PRE-APPLICATION

Prepared for:





April 5, 202

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PROJECT DESCRIPTION FOR LAND DEVELOPMENT TECHNICAL ADVISORY COMMITTEE PRE-APPLICATION

INTRODUCTION

The subject of this application, submitted for review to the Mono County Land Development Technical Advisory Committee (LDTAC) by G.C. Forest Products Inc. (Applicant), is a project that entails the construction and operation of a facility that will utilize forest-sourced feedstocks from local forest restoration and fuels reduction projects, to produce wood pellets. The Applicant is proposing a facility:

- That will produce 2 tons of pellets per hour (5,000 to 10,000 tons/annum) for uses that will include domestic heating and animal bedding;
- Provide a market outlet for locally produced forest residues;
- Provide direct employment for two to four full time equivalent individuals;
- Provide additional jobs associated with the forest management activities, and;
- Will be sited within the existing Sierra Business Park.

PROJECT DESCRIPTION

Project Location

General Location

The Applicant is proposing that the facility be sited within four existing lots in the Sierra Business Park (SBP). Official establishment of the SBP was the result of the preparation of a Sierra Business Park Specific Plan (SPBSP) in October, 2000, under the umbrella of Mono County's General Plan (MCGP). The SBP is located immediately to the west of US 395 and the SBP's entrance is approximately three miles south of the intersection with State Route 203 (connector to the town of Mammoth Lakes). Figure 1 shows the project's location over the 1/1000,000 scale USGS Benton Range quadrangle (1988). The GCFP project (Project) area is located in the Northeast ¼ of the Southeast ¼ of Section 3, Township 4 South, Range 28 East. The Project's center point in the geographic coordinate system (GCS) is North 37.627206° and West -118.867093°. Figure 2 shows the perimeter of the SBP over a Google Earth Satellite Image (GESI).







Figure 2. Satellite Image with Sierra Business Park Location

Specific Mono County Assessor's Parcels Involved

Construction and operation of the pellet mill facility is being proposed for four currently configured lots in the SBP. These lots, their physical addresses and corresponding Mono County Assessor's Parcels are listed in Table 1 and shown in Figure 3.

Lot Number	Physical Address	APN
17	315 South Industrial Circle	037-260-017-000
18	271 South Industrial Circle	037-260-018-000
34	264 South Industrial Circle	037-260-034-000
35	278 South Industrial Circle	037-260-035-000

Table 1. Parcels Included in the Project Area



Figure 3. Locations of Parcels Within the Sierra Business Park.

The lots that will be used as part of the proposed Project are outlined in the thick black lines. However, it has been determined that the primary project component (the steel building in which the pellet mill will be enclosed) has too large a footprint to be contained within any one of the individual APNs as they are currently configured. As a solution, immediately upon acceptance of the project through the LDTAC process the Applicant will submit to Mono County a request for a parcel merge joining APNs 037-260-017 and 037-260-018 (as indicated by the hashed line shown in Figure 3). The local business, Triad Holmes Associates, has been engaged to complete the lot merge process should the projected move forward.

Proposed Pellet Mill Facility

Using primarily electrically powered equipment, the manufacturing facility will feature an integrated pelletizing system comprised of a hammer mill, conveyance system, biomass-fired flash/bed dryer, pellet mill press, air cooling system, vibratory screen, two storage silos, automated bagging station, and multi-point dust collection system. All of these processing steps will be housed within an enclosed metal building with exhaust from the drying and sawdust collection process vented to the outside in compliance with all air quality regulatory requirements. Residual materials from the manufacturing process (primarily sawdust) will be collected and conveyed to a burner located adjacent to the metal building and incinerated in a burner whose design and

operation will also comply with all air quality regulatory requirements. These technologies are commercially proven and have been successfully deployed at various locations across the United States.

The mill configuration has been professionally designed¹ and will operate with a 2,000 amp panel off of the existing SBP grid. The process will produce two by-products that need to be considered: High moisture-content air produced during the drying process that could contain some elevated levels of volatile organic compounds (VOCs), and dust (PM^{2.5} or PM¹⁰) that could be considered an air pollutant and also pose a risk of explosion. The two-ton per hour facility is designed to operate 2,500 hours per year (but could operate 5,000 hours per year based on a two-shift production schedule) and during its initial operation is expected to sustain two full-time equivalent jobs, per shift, that are directly related to the operation of the pellet production and bagging operations. Additional employment opportunities will be available for ancillary operations (in-field handling of raw materials, trucking operations, ware-housing, product delivery, initial construction of the facility and general facility maintenance). Current plans are to commence commercial operations in the third quarter of 2025.

Specific Project Components and Supporting Actions

Physical Project Components to be Located Within the Project Site

Prefabricated Steel Building (100' x 153')

A prefabricated steel building designed, and to be built, to specifications appropriate to the Mammoth area on the eastside of the Sierra Nevada mountain range (principally seismic activity, wind stresses, and snow loads). The building has been designed to meet all height constraint specifications, materials use requirements, and visual appearance characteristics, codified in the SBPSP and accompanying EIR, and the more general building codes of Mono County. The square footage of the building footprint accommodates the entire array of production components inside the building. This placement was an important aspect in, 1) providing a safe and comfortable working environment for staff members, 2) protecting the equipment from the outside elements, 3) assuring the quality of the raw material as it moves through the process steps, 4) providing physical barriers (wall and roof) to attenuate noises resulting from the equipment use, and, 5) increase ability to capture potential air pollutants (particulates, odors, VOCs, etc.). The scale of this building dictates that the optimized location (after examining multiple alternatives), would be on APN 037-260-018, and would require a lot merger with 037-260-017.

Pellet Mill Facility

The pellet mill production equipment will include the following sequential elements that are connected by electrically driven conveyor belt systems:

- 1. A horizontal hopper for mixing of the raw material (forest-sourced wood chips) prior to being fed onto a conveyer belt for transport to the initial step of processing. The hopper receiving the raw material, the feeding mechanism, and head of the conveyor belt, will be outside the walls of the facility building and will be sheltered as needed;
- 2. Use of biomass-heated air to prepare the raw material for use in the hammer mill process;
- 3. A hammer mill that will pulverize the raw material into a process-ready material that has particle sizes within the range required by the pellet mill;
- 4. An additional drying step to assure the uniformity in moisture content required by the pellet mill;
- 5. A stamp-type pellet mill that creates the final product;
- 6. A pellet cooler, and;
- 7. A bagging machine.

¹ Evergreen Engineering Inc., Eugene, Oregon.

The system will also contain filtration points at which fine biomass materials are collected for disposal in the dryer biomass burner.

Below, in Figure 4, is a enlarged view of the locations, as they are currently configured, of the individual pellet mill components within the area created by the merging of APNs 037-260-017 and 018. For maximum efficiency of operation, it is the desire of the Applicant to have all of the operational components in close proximity to the pellet mill. However, if placing the entirety of the facility's operations on the merged lot exceeds lot coverage percentages (i.e. SBPSP Section N(3)(2)) consideration will be given to placing certain operations that require space (parking, removed snow storage, or raw material staging) on either APN 037-260-017 or 018.





Biomass Fired Feedstock Drier System

This will be a burner that will be used to reduce all wood product residues created during the pellet production. Included in this system is an input bin, a feeding conveyor belt system, and piping systems for handling exhaust from the burner and providing heated air to the firewood kiln. The selection of the specific burner design, and emission control equipment to be employed, will be done in collaboration with staff of the Great Basin Unified Air Pollution Control District, and its operation, will comply with all applicable air quality regulatory requirements. As noted in Figure 4, the entirety of the pellet mill will be housed in the steel building with the exception of the raw material mixer and its conveyor system and the biomass burner. These two components will be secured on concrete pads that will meet Mono County's building codes. Looking to further the use of the biomass-heated air, an additional concrete pad will be constructed for a future placement of a kiln for drying firewood or custom lumber products.

Wood Products Drying Kiln

A housing and equipment for drying various wood product including firewood and custom-cut lumber. The source of heated air for use in the kiln would be the biomass burner. This is an anticipated component that is not a part of the pellet mill facility and is only included in this discussion as a concrete pad will be poured as part of the final grading/paving plans submitted for subsequent Mono County building permits.

Feedstock Staging Area

Raw material feedstock will be trucked in from forest-based operations and offloaded (using walking-floor trailers) at a staging area within the project boundaries. The staging area will be utilizing stalls constructed of 2'x2'x6' interlocking concrete blocks over a concrete slab (in order keep the raw materials as free as possible of contamination (e.g., dirt, rocks, snow) and provide paved (either concrete or asphalt) access for the delivery trucks. The staging area will be sized to hold approximately 20 days of raw material.

Parking

Parking will be located on a site paved with either asphalt or concrete and will offer spaces that: 1) exceeds the fully staffed number by 50%, and; 2) include one "handicapped" space.

Septic System

Triad Holmes Associates, of Mammoth Lakes, CA, has been engaged to design a septic system (twostage separation tank and leach field) appropriate to the use requirements and soil percolation specifications as set out in Mono County ordinance and provisions of the SBPSP.

Stormwater Drainage System

A stormwater pollution prevention plan (SWPPP) was prepared as part of the process for producing the SBPSP. Drop inlets and detention sites were installed in each of the original lots comprising the development. This SWPPP was prepared prior to the year 2000 completion of the Special Plan and addressed the uses of the land that were compatible with zoning requirements. Due to the passage of time and use changes an update of the SWPPP is warranted. The Applicant has retained Triad Holmes Associates to prepare a SWPPP specific to the proposed project area.

Snow Removal Deposition Site

This proposed project will also include a dedicated location for the deposition of snow from removal operations. The site will be a plot of bare ground and will not undergo further development.

Facilities Operational Support Functions

Delivery of Raw Materials

Initial processing of the raw material will occur at various forest restoration and fuels reduction project locations and will be handled by the USDA Forest Service, by personnel from crews under the direction of the logger doing the forestry work, or by crews under the direction of GCFP.

Given a 2-ton (dry-weight basis) per hour production rate of pellets (an estimated 15 dry tons per 7.5-hour shift) delivery of raw material will be accomplished using one daily trip of a commercial truck with walking-floor trailer) that can transport up to 25 tons (about 15 dry tons assuming 40% moisture content).

Onsite Product Storage and Delivery of Finished Product

Once bagged and palleted the finished product will be staged at a location within the primary building or at other locations within the proposed project area. For finished products, weather protection will be afforded using properly secured temporary approaches (tarps, plastic sheeting, roofing panels, etc.).

CURRENT REGULATORY/ADMINISTRATIVE STATUS

Current Site Development Status

The current status of the site planning and development process is represented in the site plans included in Addendum I to this application. The first set of plans presented in the addendum shows the proposed site usage for the tract that would be available through the parcel merging process (APNs 037-260-017 and 018). The second set addresses the two parcels that are now involved in a modification of an existing grading permit. It is the intention of the Applicant to have all of the pellet mill-related components sited within the envelope provided through the parcel merge process. However, if siting all of these components exceeds the lot occupation percentage figure established in the SBPSP, consideration will be given to use of APNs 037-260-034 and 035. A final site plan will be produced prior to initializing Mono County's Conditional Use Permit (CUP) process.

Regulatory Status

Compliance with Sierra Business Park Specific Plan

The Applicant stipulates that, in the construction and operation of the proposed project, there will be full compliance with conditions relating to construction and operational business practices contained within the SBPSP.

Air Quality

Great Basin Unified Air Pollution Control District

A project-related dialogue has been opened with GBUAPCD staff in the Bishop office.

Water Quality

Collaboration With Lahontan Regional Water Quality Control Board Personnel

A project-related dialogue has been opened with LRWQCB staff in the South Lake Tahoe office.

Updated SWPPP in Process

As mentioned previously, Triad Holmes Associates, of Mammoth Lakes, has been retained to complete a SWPPP for the four parcels that could be utilized for locating components/operations of the proposed project.

Mono County Building Department

Building Permit

This permit will be obtained consistent with granting of the Conditional Use Permit.

Grading Permit

The Cook Family Trust 09-20-01 is the holder of GRADING PERMIT NO. GP22-005 that has been granted by Mono County. This permit authorizes the holder to conduct land clearing, earthwork, and/or drainage alteration for the two parcels shown on the "Paving and Grading Plan – Sierra Business Park, Lots 34 and 35" site plan that is attached to the permit. This permit is currently valid through October 31, 2024.

Septic Permit

Upon completion of the septic system design, the Applicant will complete an application for a Sewage Disposal System Permit through Mono County Health Department.

Administrative Status

Electrical Services Agreement: Southern California Edison

The Applicant is currently in discussion with staff at the Bishop office of Southern California Edison regarding a service contract appropriate for the planned pellet mill facility. Electrical service vaults are already in position on each of the four project parcels.

Water Services Agreement: Sierra Business Park

As part of the SBP infrastructure there is a potable water system is in place which has the capacity to serve the minimal water needs of the proposed project. There are, already in place, water valve boxes immediately adjacent to each of the four currently configured parcels. The within-parcel installation of water lines will come under the cover of the building permit to be obtained upon approval of the project.

PROJECT SCHEDULE

The current project schedule is presented in Addendum II to this project description.

Addendum I

Site Plans

Site Plan: Combined Sierra Business Park (APNs 037-260-017 and 018) (Dated: 3/8/2024) Grading Plan: Sierra Business Park (APNs 037-260-034 and 035) (Dated: 3/8/2024)











Addendum II

Project Schedule

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	0	Task Mode	Task Name	Duration	Start	Finish	Predecessors	Resource Names	Text1	Qtr 3, 2023 n Jul Aug	Qtr 4, Sep Oct	Nov Dec	Qtr 1, 2024 Jan Feb Ma	Qtr 2, 2024 Apr May	Qtr 3, 2024 Jun Jul Aug S	Qtr 4, 2024 ep Oct Nov De	Qtr 1, 2025 c Jan Feb		
12			Complete Building final structural drawings and engineering	50 days	Mon 10/9/23	Fri 12/15/23	3	EE	Pellet Mill			E	E						
8	•		Pellet Mill Equipment Loads and Reactions (Certified)	50 days	Mon 10/9/23	Fri 12/15/23	1,2,3	CPS	Pellet Mill				PS						
7	٠	->	Building Procurement	20 days	Mon 12/18/23	Fri 1/12/24	12	GCFP	Pellet Mill				GCFP						
2	ŧ.		Order Spare Parts	30 days	Mon 12/4/23	Fri 1/12/24	1,39	GCFP	All				GCFP						
4	•	4	Design, engineer and install three-phase power	100 days	Mon 11/6/23	Fri 3/22/24	10,6	TBD	All					TBD				ן ך	
1	٠	-5	Woodyard Equipment Delivery	180 days	Mon 7/31/23	Fri 4/5/24	7	TBD	Woodyard	-				TBD					
0	•	÷	Pellet Mill Equipment Ready to Ship	40 wks	Mon 9/11/23	Fri 6/14/24	1	CPS	Pellet Mill		*				CPS				
6		-4	Woodyard equipment erection	20 days	Mon 4/8/24	Fri 5/3/24	11,7	TBD	Woodyard					🍆 ТВ	D				
:		-5	Order Rolls/Dies	20 days	Mon 6/17/24	Fri 7/12/24	20	GCFP	Pellet Mill						GCFP GCFP				
;	۰.		Buiding Delivery	150 days	Mon 6/3/24	Fri 12/27/24	17,15FF+10 da	уTBD	Pellet Mill								TBD		
1		-\$	Pellet Mill Equipment Delivery	40 days	Mon 10/7/24	Fri 11/29/24	20,15FF+10 days	CPS	Pellet Mill								PS		
5	•		Order PPE, Tools, Consumables	20 days	12/2/24	Fri 12/27/24		GCFP	All								GCFP		
3		-\$	Obtain environmental and construction permits	52 wks	Mon 10/9/23	Fri 10/4/24	2,1,3	TSS	All		T					TSS			
5	ŧ.,	-5	Site preparation	30 days	Mon 10/7/24	Fri 11/15/24	13	TBD	All							ТВІ			
5	•		Install forms and pour foundation	20 days	Mon 11/18/24	Fri 12/13/24	15	TBD	All							L	TBD		
)		÷		25 days	Mon 12/30/2			TBD	Pellet Mill								тві		
2		->	Pellet Mill Equipment Erection	60 days	12/16/24	Fri 3/7/25		CPS	Pellet Mill							ĺ	- -	CPS	
7	1	->		12 wks	Mon 12/16/2			GCFP	All							9		GCFP TBD	
	•	->	Checkout	10 days	3/10/25	Fri 3/21/25		TBD	All										
9	۴.,	÷	Electrical Install	20 days	Mon 3/10/25		14,22,15,16,33		All										,
14		-\$	Order Packaging Materials	20 days	Mon 3/10/25	Fri 4/4/25	22	GCFP	Pellet Mill									GCFP	
			Task			Project Summa	ary	1	Manual Task			rt-only	C		Deadline	+			
		11 GCFP S 8/28/23			•	Inactive Task			Duration-only			sh-only	3		Progress				
N		0,20,23	Milestone		*	Inactive Milest			Manual Summary Rollup			ernal Tasks	<u>^</u>		Manual Progress				
			Summary			Inactive Summ	ary		Manual Summary		Ext	ernal Milesto	ne 🔶						

	Task Mode	Task Name	Duration	Start	Finish	Predecessors	Resource Names	Text1	Qtr 3, 2023	Qtr 4, 2023 Qtr 1 ep Oct Nov Dec Jan	2024 Qtr 2, 2024	Qtr 3, 2024	Qtr 4, 2024	Qtr 1, 2025	Qtr 2, 2025
	-5	Process Automation Install	25 days	Mon 3/10/25	Fri 4/11/25	4,22	TBD	All			TED War Apt Way	Jun Jun Aug Jep			TBD
24 🕴 🛯		Electrical Checkout	10 days	Mon 4/7/25	Fri 4/18/25	23,31,29	TBD	All							TBD
40		PM Equipment Checkout	10 days	Mon 4/7/25	Fri 4/18/25	22,29	CPS	Pellet Mill							CPS
41	4		5 days	Mon 4/21/25	Fri 4/25/25	40	CPS	Pellet Mill							T CPS
25	-5	Process Automation Checkout	10 days	Mon 4/21/25	Fri 5/2/25	24,30,29	TBD	All							TBD
28		Commission facility; initiate commercial operations	4 wks	Mon 5/5/25	Fri 5/30/25	25,13,26	GCFP	All							* GC
		Task			Project Summ	nary		Manual Task		Start-only	E	Deadline	*		
oject: 4611	GCFP Sc	Task			Project Summ Inactive Task			Manual Task Duration-only		Start-only Finish-only	C	Deadline Progress	+		
oject: 4611 ite: Mon 8/		chedule Split			Inactive Task			Duration-only		Finish-only	С 3	Progress	÷		
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